

Work Order ID 104842

104842

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July-22-13 10:23:38 AM

Item ID: D4853-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Top Bracket (Replaces P/N G13013-1)
 Start Date: 7/22/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 7/23/13 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4853	A								

180 Identify as per dwg & Stock Location: ST/29 0.00

180

Packaging Memo 0.00

Packaging
 PULL FROM STOCK:
 4 X G13013-1 B102535
 RE-IDENTIFY AS D4853-1
 USING NEW B/N
 PER ECN13-561

13/7/23 (4)

185 QC4- 100% Inspect kits for completeness 0.00

185

QC Memo 0.00

Quality Control

DAS
27
13.7.23

4

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Item ID: D4853-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Top Bracket (Replaces P/N G13013-1)

Start Date: 7/22/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/23/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

13/7/24 JG

MF
13-7-24

Picklist Print

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Work Order ID: 104842

Parent Item: D4853-1

Parent Item Name: Top Bracket (Replaces P/N G13013-1)

Start Date: 7/22/13

Required Date: 7/23/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-1 Top Bracket		Purchased	No				Each	4.0000		4			

Location

Loc Qty

Loc Code

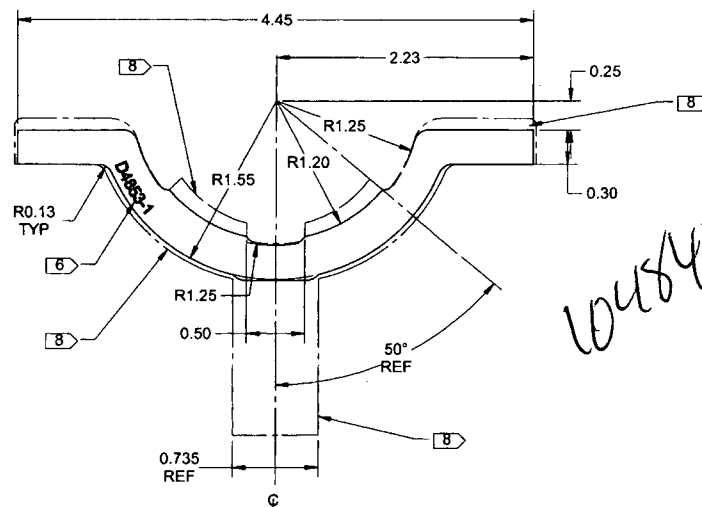
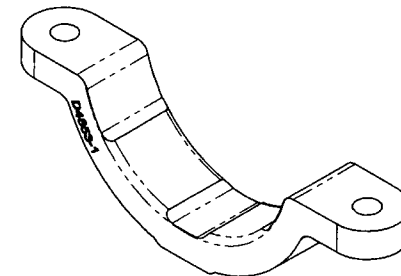
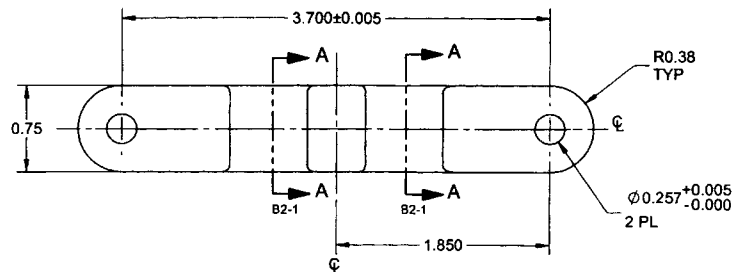
ST521

4

102535

4

102535



SECTION A-A
SCALE 2X
D6-1

RELEASED
2013-07-16

NOTES:

- 1) MATERIAL: MAKE FROM D2423 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.12 lbs
- 8) MACHINE TO SIZE
- 9) REPLACES GENEVA P/N G13013-1

D4853-1 TOP BRACKET

A	NEW ISSUE		OS	13.05.15
REV.		DESCRIPTION	BY	DATE
DESIGN	OS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4853 TITLE TOP BRACKET		
DRAWN	OS			
CHECKED	OS			REV. A
MFG. APPR.	OS			SHEET 1 OF 4
APPROVED	OS			SCALE
DE APPR.	OS			NTS
DATE	13.05.15	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

List Lots

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Criteria : Item ID: G13013-1 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
G13013-1	Main Warehouse	102535	7/18/13	4.0000	QC21		
Top Bracket	ST521						
Total:				4.0000			